PIPING SYSTEMS FOR WATER & WASTEWATER TREATMENT APPLICATIONS

- Process Piping
- Double Containment Piping
- Ventilation Ductwork
- Valves, Automation and Instrumentation
- Electrical Systems

We build tough products for tough environments®
IPEX Integrated Solutions for Water & Wastewater Treatment Plants

As one of the world's leading suppliers of industrial piping products; IPEX offers a comprehensive range of integrated solutions to meet the needs of water and wastewater facilities.

Superior to the competition, the IPEX system consisting of Pipe, Valves, and Fittings (PVF) ensures uniform performance throughout treatment facilities.

- Noncorroding properties ensure long-term performance coupled with low maintenance costs
- Lightweight thermoplastics are cost effective and easy to install
- Ease of installation and repair of systems makes IPEX the supplier of choice amongst facilities maintenance personnel
- IPEX products are available through an extensive network of local distributors
- Local sales representation provides support where and when you need it
- Onsite training, prior to installation, ensures systems are installed without issue
- Responsive product support is provided by our team of applications engineers, material scientists, technical sales representatives, and chemists
- Tool rentals are available should you need to service or expand an existing system
- Ask your sales representative for case histories showing similar installations

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CORROSIVE & HIGH HUMIDITY VENTILATION DUCTWORK

IPEX’s PVC and CPVC Ventilation ductwork are ideally suited for both high humidity and corrosive applications in Water and Wastewater Treatment Plants. These ducts can be used as a cost effective alternative to Stainless Steel.

Some typical applications include:
- Headwork building ventilation
- Flocculation and sedimentation ventilation
- Laboratory exhaust

AERATION & CO₂ INJECTION

Xirtec® PVC  Xirtec® CPVC  Duraplus™

Throughout North America, our highly engineered products are widely used within the aeration and CO₂ injection process. Suitable products include Xirtec® PVC, Xirtec® CPVC (warmer climate), and Duraplus™ Industrial ABS (colder climates).

- Xirtec PVC & Xirtec CPVC offer an economical alternative to traditional materials used in the aeration and CO₂ injection piping process.
- Duraplus™ Industrial ABS offers additional impact strength and ductility even in cold weather environments.

VALVES, ACTUATORS & INSTRUMENTATION

IPEX offers one of the most comprehensive ranges of high quality, high performance thermoplastic valves, actuators and instrumentation available today. Whether you require a valve for isolation, an actuator for control, or instrumentation to measure, IPEX has a solution to meet your needs.

- Valve types include ball, butterfly, diaphragm, check, and specialty.
- Actuator types include pneumatic and electric for use in indoor and outdoor applications.
- Instrumentation includes monitors for Flow, Batch, Conductivity and PH.
- Material options such as PVC, CPVC, PP, PVDF, and ABS make our corrosion-resistant valves ideal for use in a wide variety of WTP and WWTP applications.

EMERGENCY FUEL SUPPLY

CustomGuard®  Centra-Guard®

CustomGuard® double containment piping systems are the ideal solution for the conveyance of petroleum products. Our systems satisfy the federal requirement 40 CFR 280 for underground storage tanks (UST)*. This regulation requires all UST and the associated underground piping to be double contained. Installing a double containment system will help to minimize down-time, mitigate risks, eliminate potential EPA issues, and reduce replacement and maintenance costs.

* Please check with your local regional authority for specific requirements
**WATER, SLUDGE & CHEMICAL DISTRIBUTION**

**Xirtec PVC Xirtec CPVC Duraplus enpure**

Our superior plastic piping systems offer resistance to a broad spectrum of chemicals. Our products have been successfully used to transport:

- Coagulants, flocculants and precipitants
- pH control
- Disinfectants and oxidants
- Water (raw, potable, RO, DI)
- Sludge

**CHEMICAL DISTRIBUTION ADDED PROTECTION**

**Guardian CustomGuard Centra-Guard**

Double Containment piping has an inner and an outer barrier with an interstitial space that is monitored for leaks. Almost all of the chemicals used in treatment plants are classified by the EPA as hazardous and should be double contained.

**Municipal Wastewater Treatment Plant**

**TREATED EFFLUENT DISCHARGE**

**Xirtec PVC IPEX CENTURION**

IPEX PVC (up to 60" diameter) is the ideal solution for transporting treated water from the WWTP to the appropriate discharge point.

**ELECTRICAL & AUTOMATION SYSTEMS**

**Scepter Scepter JBox Sceptralight**

Electrical and automation systems are subjected to harsh corrosive and humid environments. IPEX offers a wide range of lighting, conduit, fittings and junction boxes made from industrial grade PVC.
### Common Chemicals in Water & Wastewater Treatment Plants

#### pH Control

<table>
<thead>
<tr>
<th>Chemical</th>
<th>Formula</th>
<th>Concentration</th>
<th>PVC</th>
<th>CPVC</th>
<th>ABS</th>
<th>PP-n</th>
<th>EPDM</th>
<th>FPM⁺</th>
<th>PTFE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Sulfate (Alum)</td>
<td>Al₂(SO₄)₁₈H₂O</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₈</td>
</tr>
<tr>
<td>Aluminum Chloride</td>
<td>AlCl₃</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₀</td>
<td>R₁⁶₈</td>
</tr>
<tr>
<td>Calcium hydroxide (Lime)</td>
<td>Ca(OH)₂</td>
<td>Aqueous</td>
<td>R₁⁶₀</td>
<td>R₁⁶₄</td>
<td>R₁⁶₈</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷₈</td>
</tr>
<tr>
<td>Ferric Chloride</td>
<td>FeCl₃</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R₂⁴₈</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Ferric Sulfate</td>
<td>Fe₂(SO₄)₃</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁶⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R₂⁴₈</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Ferrous Sulfate (Copperas)</td>
<td>FeSO₄·7H₂O</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁶⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R₂⁴₈</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Sodium Aluminate</td>
<td>Na₂Al₂O₄</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₂⁰⁰</td>
<td>R₁⁸⁰</td>
<td>R₁⁰⁴</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁶</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Calcium Carbonate</td>
<td>CaCO₃</td>
<td>Aqueous</td>
<td>R₁⁶₀</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R²⁴₈</td>
<td>R²⁴₈</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>CaO</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R²⁴₈</td>
<td>R²⁴₈</td>
</tr>
<tr>
<td>Carbon Dioxide</td>
<td>CO₂</td>
<td>100%</td>
<td>R₁⁶₀</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R²⁴₈</td>
<td>R²⁴₈</td>
</tr>
<tr>
<td>Magnesium Hydroxide</td>
<td>Mg(OH)₂</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R₂⁴₈</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Magnesium Oxide</td>
<td>MgO</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁶</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R³⁵⁰</td>
<td>R³⁵⁰</td>
</tr>
<tr>
<td>Sodium Bicarbonate</td>
<td>NaHCO₃</td>
<td>Saturated</td>
<td>R₁⁶₀</td>
<td>R₁⁶⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R₂⁴₈</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Sodium Carbonate (Soda Ash)</td>
<td>Na₂CO₃</td>
<td>Aqueous</td>
<td>R₁⁶₀</td>
<td>R₁⁶⁵</td>
<td>R₁⁷⁵</td>
<td>R₁⁷⁸</td>
<td>R₁⁷⁸</td>
<td>R³⁵⁰</td>
<td>R³⁵⁰</td>
</tr>
<tr>
<td>Sodium Hydroxide (Caustic Soda)</td>
<td>NaOH</td>
<td>&lt;50%</td>
<td>R₁⁰⁴</td>
<td>A</td>
<td>N</td>
<td>R₁⁰⁴</td>
<td>R₁⁴⁰</td>
<td>N</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Carbonic Acid</td>
<td>H₂CO₃</td>
<td>Saturated</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Hydrochloric Acid</td>
<td>HCl</td>
<td>&lt;25%</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Sulfuric Acid</td>
<td>H₂SO₄</td>
<td>&lt;70%</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>SO₂</td>
<td>Aqueous</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₂⁴₈</td>
</tr>
<tr>
<td>Sodium Hypochlorite</td>
<td>NaOCl</td>
<td>12.5%</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
</tr>
<tr>
<td>Potassium Permanganate</td>
<td>KMnO₄</td>
<td>Aqueous</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
</tr>
<tr>
<td>Sulfur dioxide</td>
<td>SO₂</td>
<td>Aqueous</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
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</tr>
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<td>NaOCl</td>
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<td>R₁⁰⁴</td>
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<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
</tr>
<tr>
<td>Sodium Sulfite</td>
<td>Na₂SO₄</td>
<td>Saturated</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
</tr>
<tr>
<td>Sodium Bisulfite</td>
<td>Na₂S₂O₃</td>
<td>Saturated</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
</tr>
<tr>
<td>Sodium Metabisulfite</td>
<td>Na₂S₂O₅</td>
<td>Saturated</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
<td>R₁⁰⁴</td>
</tr>
</tbody>
</table>

#### RATINGS

Chemical compatibility ratings are specific to our products suppliers. The absence of any class indication for any given materials, signifies the absence of data for such material(s) with respect to the specific chemical(s), temperature(s) and concentration(s).

Note: Chemical resistance data is determined in a laboratory setting and cannot account for all possible variables of an installed application. It is up to the design engineer or final user to use this information as guidance for a specific application design. If a material is chemically resistant to the concentrated form of a specific chemical, it should be resistant to the diluted form of that same chemical. Ratings outside of the temperature and pressure range may be possible, please contact IPEX for more information.

** PTFE Diaphragm valve with spigot or flanged ends are available

* IPEX’s unique and specifically engineered formula

⁺ Vented ball valve required

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** Temperature are in Fahrenheit

** MAX RATED TEMP – Resistant

* < 3% / < 0.5% / No Change

* < 8% / < 5% / decreased by < 50%

* > 8% / > 5% / decreased by > 50%

C – Limited Resistance

A – Case by Case

R – Not Resistant

Swelling / Weight loss / Elongation at break

< 3% / < 0.5% / No Change

< 8% / < 5% / decreased by < 50%

> 8% / > 5% / decreased by > 50%

** Toll Free: (800) 463-9572

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SALES AND CUSTOMER SERVICE

IPEX USA LLC
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ipexna.com

About the IPEX Group of Companies

As leading suppliers of thermoplastic piping systems, the IPEX Group of Companies provides our customers with some of the world's largest and most comprehensive product lines. All IPEX products are backed by more than 50 years of experience. With state-of-the-art manufacturing facilities and distribution centers across North America, we have established a reputation for product innovation, quality, end-user focus and performance.

Markets served by IPEX group products are:

- Electrical systems
- Telecommunications and utility piping systems
- Industrial process piping systems
- Municipal pressure and gravity piping systems
- Plumbing and mechanical piping systems
- Electrofusion systems for gas and water
- Industrial, plumbing & mechanical, and electrical cements
- Irrigation systems
- PVC, CPVC, PP, PVDF, PE, and ABS pipe and fittings

Xirtec® is a registered trademark used under license. Xirtec® CPVC piping systems are made with Corzan® CPVC compounds. Corzan® is a registered trademark of the Lubrizol Corporation.

This literature is published in good faith and is believed to be reliable. However, it does not represent and/or warrant in any manner the information and suggestions contained in this brochure. Data presented is the result of laboratory tests and field experience.

A policy of ongoing product improvement is maintained. This may result in modifications of features and/or specifications without notice.